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## Development of the Intelligent Control for the System "DPT-Generator"

#### K.Y. Lastochkin, I.O. Prikhodko

*Abstract*: The paper deals with the question of the control of nonlinear system "DC motor – generator" using the predictive model control, where the model is expressed explicitly. The paper gives used parameters of the regulator design and the object model. It also shows the actual results of the system wirking.

Key words: control with predictive model, intelligent control, DC motor, a linear object.

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### Automation in Small Batch and Unit Production

#### L. Dimitrov, V. Zhmud

*Abstract:* One of the basic requirements of present-day market is the customization of goods and services offered. As the production process is driven by the market requirements it should fulfil in these requirements by changing the principle "the more the better" to the new principle "the more variety the better", which meets the flexibility in modifications and the customer requirements for fast delivery, good quality and relatively low cost (in comparison with the cost in mass production). This could be done by the use of special approaches and techniques such as Group technology approach, LEAN approach, Computer Integrated Manufacturing approach (CIM), Flexible Manufacturing Systems (FMS), Product Lifecycle Management systems (PLM), Enterprise Resource Planning systems (ERP) and some others. In this paper the experience in mass customization in single and small series batch production in a factory in Bulgaria is presented as a case study. The factory is a medium size enterprise and produces hydraulic cylinders, hydraulic pumps, hydraulic motors, and other hydraulic elements. The main specific of this production is the small number of elements in a series and the production can be determined as a single and small series production. Hundred percent of production is based on the principle of "Pull production" (or "Make to Order"). These specifics and the requirement for flexibility, low cost and high quality demand implementation of innovative technologies in design, production, assembly and testing of the goods produced by the company.

Key words: automation, small-scale production, classification, group technology

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# Modeling of the Distributed Fibre-Optical Sensor in Labview for Increasing of the Spatial and Temperature Resolution

#### E.Yu. Kuznetsova, Z.N. Alekseenko

*Abstract.* The distributed temperature sensors are often used in systems of technogenic monitoring and measurement technique. The metrological characteristics of such devices demand improvement. It is connected with improvement of data asquision and algorithms of digital signal processing. In the paper, the modeling of distributed temperature sensor in Labview is carried out. A new approach to improvement of characteristics, consist in digital filtration and use of median evaluation of signal instead of average value is offered.

Key words: Bragg temperature sensor, fiber optics, spectrum characteristics, modeling in Labview

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# Graphic OLED Display UG-2864ASYGG14: First Start

V.A. Zhmud, A.S. Kamenskaya, K.V. Kurbetyev, V.G. Trubin

*Abstract*: The paper discusses main issues arising according the development of OLED display based on UG-2864ASGGG14, which is controlled by the debug board STM32VLDISCOVERY. *Key words*: microcontroller, STM32, STM32VLDISCOVERY, UG-2864ASGGG14, SH1106, OLED.



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# Design of swing and stabilization algorithms of the inverse pendulum fixed on a motor shaft

#### Nurbek Emirbekov, Mirbek Emirbekov

*Abstract.* In this paper, the task of swing and stabilization of the inverse pendulum fixed on a motor shaft is considered. The nonlinear differential equations describing this system behavior are given and transition to its linearized model is performed. The swing algorithm of the pendulum from stable position to area of a point of an unstable equilibrium is offered. The stabilization algorithm allowing to ensure demanded quality of transient in system is developed. Simulation of the closed system with the controller in Matlab Simulink program environment is spent.

Key words: inverse pendulum, swing, stabilization, controller.

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# Structure and Methods of Control of Oscillating Objects

#### Vadim Zhmud, Vladimir Semibalamut, Lubomir Dimitrov

*Abstract:* The relevantness of the task of control of oscillatory object is beyond doubt. Yet it is still has not been solved successfully, except for individual examples. In particular, the task of control of the object, having in its transfer function numerator or denominator negative coefficients of the polynomial, is of great interest. This task is even more complicated if there is a negative coefficient both in the numerator and in the denominator. This task can be solved by various methods. It is worth of noting among them the use of the bypass channel, the use of the equalizer, the use of a switching regulator, the use of additional external control loop and the use of the filter on the reference input. The paper dealt with these methods. It demonstrats their advantrages and disadvantages with mathematical modeling (simulation). It is shown that the choice of integration method for modeling of integrators and derivative devices can significantly affect to the result of simulation and optimization. This should be considered when choosing the algorithm of the digital controller, because without the choice of integrating method in the control algorithm it is not complete and it can not act. If the calculation would be done without taking into account the this choose, then the results of its use will not match, at least due to the mismatch of the methods for calculating of the integrals and derivatives of the used and signals. It is shown that it is not possible to choose the best method Bulirsh-Stoyer, each has both advantages and disadvantages, which are discussed in the paper.

Key words: Control, locked loops, regulators, design of controlling systems digital control, feedback, optimization

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# Calculation of the Desired Coefficients of the Characteristic Equation of the Locked Control System

#### V.A. Zhmud, L.V. Dimitrov

*Abstract:* The choice of the desired polynomial is very relevant in the design of regulators. In the literature devoted to this problem are very few publications tend to this problem is solved at a primitive level, i.e. the selected polynomial having set equal multiple negative roots (binomial theorem), or the roots of the polynomial are set in a certain region of the negative half-plane (trapezoid, sphere, rectangle). This choice is not only justified, but also far from optimal. The paper solves the problem of the selection on the basis of the requirements for dynamic and static properties of the control loop. For the first time in the solution of this problem among the criteria it effectiveness introduced in consideration of the reverse overshoot.

*Key words*: control, regulation, dynamic accuracy, the static accuracy of the characteristic polynomial of the system, the polynomial of desired dynamics

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# Wavelet filtering with two parametric threshold functions: selection of the function and justification of optimal parameters

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*Abstract*: This paper studies the optimization of wavelet filtering algorithms with two-parameter threshold functions. Optimization of wavelet filtering algorithm is performed in two directions: a) optimization by selecting of the best function of the threshold used in practice functions; b) optimization by evaluating of the optimal parameters of the best threshold function.

Key words: estimation, wavelet transform, filtering

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### Prospects for the Development of Systems for Monitoring Seismodynamics Rock

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*Abstract*: Lunar-solar tides occur on the Earth surface under the influence of gravitational forces of the Sun and Moon not only with ocean water, and with soil and rock. These oscillation movements may be harbingers of earthquakes and of other seismic events. So far, the monitoring of these oscillations is not disseminated widely enough. It does not allow reliably predict the time and location of upcoming earthquakes or other seismic activity of the Earth. Among the reasons for the lack of prevalence of these devices along with the lack of mines for their installation, another important reason there is the high cost and the uniqueness of such sensors. This reduces the reliability of their work and do not allow to accumulate sufficient statistical data for scientific forecasting. These sensors use laser interferometer method of measuring of the enough. The solution can be based on the use of inexpensive laser (such as semiconductor ones), as well as the use of the efficient optical measuring systems and highly intelligent signal processing methods that will improve the reliability of these measurements and ensure the production of certified sensors models for widespread use. The proposed methods can reduce the demands on the optical part of the device due to the higher complexity and extend the functionality of electronic part and software of these devices, which will increase their accuracy and reliability, and lower their price. Therefore, the proposed recommendations for further modification of such devices will expand their application and increase the reliability of seismic forecasts.

Key words: interferometer, displacement measurement, vibration measurement, laser

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### Presentation of Fresnel Transform in the Discrete Form

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### The Area of Possible Application of Discrete Fourier transform and Fresnel transform

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# About Patentability of Innovative Ideas for Products of Mass Production

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*Abstract.* The need for innovative ideas for the development of the industry is evident. It is widely known that the patenting of ideas contributes to the protection of copyright in the profit from the sale; however, this issue has its own peculiarities. This paper discusses some of these features and gives examples of innovative ideas, difficult for patenting. The paper gives recommendations on possible ways of overcoming these problems. This article is debatable.

Key words: innovation, patents, patentable, innovative ideas, mirror screen, a matte screen

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# On the new Representations of Physical Essence of the Quantum Planck Constant, Light, Radiation, and the Structure of Elementary Particles

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*Abstract*: <sup>1</sup> Modern physics, and especially quantum and particle physics, is full of contradictions and uncertainties. Many of the most important concepts are blurred or not defined at all. This is the concept of "mass", "back", "photon" and others. Huge amounts of money are spent on accelerators, to experiment, and the structure of elementary particles, and especially the electron still has not been determined. The article shows that the reason for this lies in the fact that initially was not understood the true, deeper meaning of the greatest discoveries of the XX century - the opening of Max Planck in 1900, photon energy and action. It is shown that the lowest possible energy quantum Planck (h), in essence, there is a new elementary particle of the universe with a mass of  $7.36 \cdot 10^{-51}$  kg, which has its own structure and characteristics. And precisely because it comprised all of the radiation, in Vol. H. And the light, and all the elementary particles. Recognition of quantum h Planck particle can not only correctly understand the structure and essence of light, radiation and particles, but it helps to reveal the essence of all natural forces - electromagnetic, magnetic, and even gravity, the essence of the changes the electron (nucleon) of the mass and energy in the accelerator. Lets show the real essence of the physical mass and spin of the particles, to determine the nature and parameters of the velocity of light, and even gravity. It allows you to reveal the physical essence of the formula  $E = mc^2$  i.e. the device to show the essence of all the particles of matter how difficult the rotating masses, having twice the kinetic energy.

Key words: elementary particles, photons, quantum gravity

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<sup>&</sup>lt;sup>1</sup> The author did not propose the abstract in English. The Editng board does not makes the translates of the papers published in the "Discusions" paragraph in this case. This translation is made by means of web site <u>https://translate.google.ru/</u>. Any quations please address to the author to his e-mail or to the Editing board of the journal "A&SE"

# The Dispersion Treatment of the Hubble Effect

#### VADIM ZHMUD

*Abstract.* Hubble effect is in the shift of the spectrum of the light from stars toward the red field. It is noted that the farther from the earth are astronomical sources of radiation, the greater the shift is. This undeniable fact is the basis of the assumption, deniable one, that the farther away the star are, the more quikly it move away from us. If such removal would occurr, of couse, it would lead to such an effect. However, not only such movevemt can cause such effect. Therefore, the alternative hypothesis is competent, that the global expansion of the Universe is not taking place, but there is only the dispersion attenuation of light energy as it propagates through space. This brings science to the hypothesis of infinite size of the universe. It is relatively stationary in the sense that none of its sufficiently large areas is moving in average in any given direction. It does not deny the movement of any of the objects in any direction and with at any speed. The author has published a series of articles explaining these views. These articles provoked many responses, and these responses continue to arrive through different channels, either through websites and e-mail. Incoming questions indicate that even those readers, who generally agree with some thesises of these publications, as it turns out, could not understand the unity and harmony of the proposed physical picture, describing the structure of the universe. Therefore, this paper answers to their questions and gives a holistic presentation of the resulting picture.

Key words: universe, astrophysics, galaxy, ether, relativity, Hubble effect, the speed of light.

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